

## 07.1–205 Displacing injection pump (after adjusting begin of delivery)

### Test values

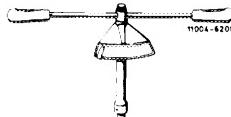
Engine	615.912/941	615.913/940	616, 617
Begin of delivery before TDC in compression stroke	24°	26°	24°

### Tightening torques

Designation	Injection pump abbreviation	Engine	Nm
Pipe connection for pressure valve	M, M/RSF	615, 616, 617	35
	MW	616, 617	40–50
Injection line	M, MW, M/RSF	615, 616, 617	25

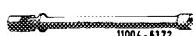
### Special tools

Torque wrench 1/2" square,  
15–65 Nm



000 589 27 21 00

Socket wrench insert 13 mm,  
3/8" square



000 589 21 07 22

Overflow pipe



636 589 02 23 00

Box wrench insert open, 17 mm, 1/2" square  
for injection lines



000 589 68 03 00

### Displacing

- 1 Remove and install injection pump (07.1–200).
- 2 Pull out injection pump and introduce in such a manner that the studs are in center of oblong holes (slots).
- 3 Adjust begin of delivery (07.1–115).